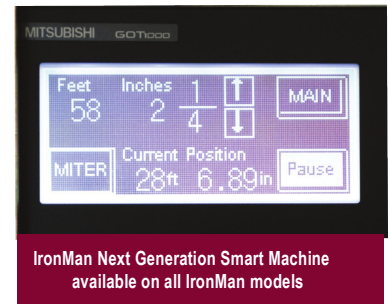


# IRON MAN

## 6" Seamless Rollformer



Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE:

3-YEARS Parts & Labor/Mechanical

1-YEAR Parts & Labor/Electrical

[www.GutterSupply.com](http://www.GutterSupply.com)

935 Campus Dr., Mundelein, IL 60060 ■ E-mail [sales@guttersupply.com](mailto:sales@guttersupply.com)

Phone (847) 283-0006 ■ Toll-free (888) 909-RAIN





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## 6" Seamless Rollformer

### SPECIFICATIONS

<p><b>Power</b></p> <p>3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b></p> <p>Length – 122" (309.88 cm) Height – 48" (122.0 cm) Width – 24" (61.0 cm)</p>														
<p><b>Weight</b></p> <p>Approximately 1,300 lbs. (589.7 kg)</p>	<p><b>Drive</b></p> <p>Powered polyurethane drive rollers via chains and sprockets</p>														
<p><b>Shear</b></p> <p>Front pull guillotine</p>	<p><b>Speed</b></p> <p>Approximately 35 feet per minute</p>														
<p><b>Controls</b></p> <p>Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>• Smart Machine (automated length control)</li> <li>• Machine mount cradles</li> <li>• Additional runout support stands</li> <li>• CE Certified wiring</li> <li>• Additional turnstiles</li> <li>• Additional spools</li> <li>• Alcoa style hook</li> <li>• Roof flange 1"</li> <li>• Trailer riser pad</li> </ul>														
<p><b>Recommended Materials</b></p> <p>Maximum width 15"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>24</td> </tr> <tr> <td>Galvalume</td> <td>24</td> </tr> <tr> <td>Aluminized steel</td> <td>24</td> </tr> <tr> <td>Ternecoat steel</td> <td>24</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </tbody> </table>	Material	Maximum gauge	Painted steel	24	Galvalume	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper	16 oz.–20 oz. 3/4 hard	
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