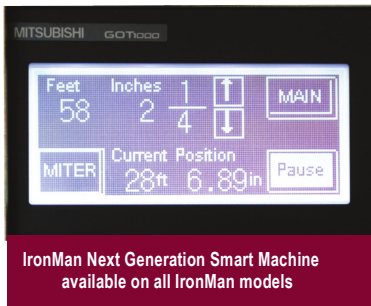




IRON MAN

5/6" Seamless Rollformer



IronMan Next Generation Smart Machine
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.



Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE:

3-YEARS Parts & Labor/Mechanical

1-YEAR Parts & Labor/Electrical

www.GutterSupply.com

935 Campus Dr., Mundelein, IL 60060 ■ E-mail sales@guttersupply.com

Phone (847) 283-0006 ■ Toll-free (888) 909-RAIN





5/6" Seamless Rollformer

SPECIFICATIONS

<p>Power</p> <p>3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions</p> <p>Length – 122" (309.88 cm) Height – 48" (122.0 cm) Width – 27.5" (69.85 cm)</p>														
<p>Weight</p> <p>Approximately 1,400 lbs. (635 kg)</p>	<p>Drive</p> <p>Powered polyurethane drive rollers via chains and sprockets</p>														
<p>Shear</p> <p>5" – Front pull guillotine 6" – Front pull guillotine</p>	<p>Speed</p> <p>Approximately 35 feet per minute</p>														
<p>Controls</p> <p>Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> • Smart Machine (automated length control) • Machine mount cradles • Additional runout support stands • CE Certified wiring • Additional turnstiles • Additional spools • Alcoa style hook • 12 volt, DC power • Roof flange 1" • Trailer riser pad 														
<p>Recommended Materials</p> <p>Maximum width 5" – 11 3/4" to 12" Maximum width 6" – 15"</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>24</td> </tr> <tr> <td>Galvanized steel</td> <td>24</td> </tr> <tr> <td>Aluminized steel</td> <td>24</td> </tr> <tr> <td>Ternecoat steel</td> <td>24</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </tbody> </table>	Material	Maximum gauge	Painted steel	24	Galvanized steel	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper	16 oz.–20 oz. 3/4 hard	
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