



**IRON MAN**

**2ND GENERATION  
6" Half-Round G2  
Seamless Rollformer**

**Polyurethane Drive Train**

- 3 station polyurethane drive train integral to forming rollers
- Eliminates slippage from cold weather and condensation
- Rollform a broad range of materials (aluminum, copper, steel)

**Structural Steel Frame**

- Welded tubular frame

**Chrome Plates 416 Stainless Steel  
Radius Forming Rollers**

- Free-floating rollers produce less pressure and more product uniformity
- Aluminum forming roller (reduces machine weight)

**Modular Turnstile Upright System**

- Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ 1-YEAR Parts & Labor/Electrical**

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Phone (847) 283-0006 ▪ Toll-free (888) 909-RAIN





## 6" Half-Round G2 Seamless Rollformer

### SPECIFICATIONS

<p><b>Power</b> 1½ HP, 110 volt, single phase, 18 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b> Length – 162" (411.48 cm) Height – 51" (129.54 cm) Width – 33" (83.82 cm)</p>									
<p><b>Weight</b> Approximately 1,753 lbs. (795.147 kg)</p>	<p><b>Drive</b> Powered polyurethane drive rollers via chains and sprockets</p>									
<p><b>Shear</b> Front pull guillotine</p>	<p><b>Speed</b> Approximately 35 feet per minute</p>									
<p><b>Controls</b> Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>▪ Machine mount cradles</li> <li>▪ Additional runout support stands</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ Trailer riser pad</li> </ul>									
<p><b>Recommended Materials</b> Maximum width 11.750" (29.845 cm) or 11.875" (30.16 cm)</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16/20 oz. 1/2 - 3/4 hard</td> </tr> <tr> <td>Painted Steel</td> <td>24</td> </tr> <tr> <td>Galvalume</td> <td>24</td> </tr> </tbody> </table>		Material	Maximum Gauge	Aluminum	.032	Copper	16/20 oz. 1/2 - 3/4 hard	Painted Steel	24	Galvalume
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